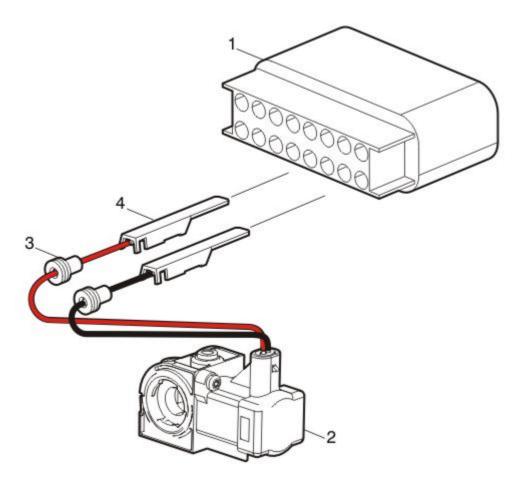
Chassis ID	Path
N 438231	563/Bulletins/Information//TPI 563-004, Solenoid Replacement
Model	Identity
VN	123352413
Publish date	ID/Operation

TPI 563-004, Solenoid Replacement

When replacing the solenoid, properly remove/install the wires:



- 1. Connector
- 2. Air Solenoid
- 3. Seal
- 4. Pin
- The solenoid comes with an unremovable pigtail attached (with one black wire and one red wire) with the seals already installed.
- Parts (3) and (4) are attached to the end of each wire in the pigtail that comes on the solenoid.

Note: Be careful not to cross up the wires (black replaces black, red replaces red).

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IMPACT 4.06.11

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